

MAY 03 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DSI 9464-011
Job Sheet 176859



003087

Part No: DSI 9464-011

Job Qty: 1 ea

Part Name: Skidtube Tuning



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D3955 REV A, DSI 9464 REV B IPP RevA: New issue DD verified by:EC IPP Rev:B as per ECN10-553 DD 10.04.19 verified byEC

Ship Via:

MAY 08 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/21/18	5/21/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging1-5		
120	QC	1 pcs	5/21/18	5/21/18	0.00	0.00	QC4		
125	DC	1 pcs	5/21/18	5/21/18	0.00	0.00	DC		
130	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	5/21/18	5/21/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP DSI 9464-011 CHG001

Descriptions: 130 - Photocopy bluefile & type labels per PPP DSI 9464-011 CHG001

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9-89

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	5041477
AN3-5A	Bolt	4 Ea (4 ea)	90-Start up Operation	3041106
AN3-6A	Bolt	4 Ea (4 ea)	90-Start up Operation	5000530
AN3-7A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM137164
CR3212-4-04	Cherry Rivet	38 Ea (38 ea)	90-Start up Operation	FM138170
D3955-041	Doubler Assembly	2 Ea (2 ea)	90-Start up Operation	FM138170
D3955-21	Gasket	2 Ea (2 ea)	90-Start up Operation	504031
D3955-23	Template	2 Ea (2 ea)	90-Start up Operation	504031
D3955-3	Cover Plate	2 Ea (2 ea)	90-Start up Operation	504031
D3955-5	Plate	2 Ea (2 ea)	90-Start up Operation	FM146298
D3955-7	Plate	6 Ea (6 ea)	90-Start up Operation	FM154215
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	50402377
NAS1149D0332J	Washer	6 Ea (6 ea)	90-Start up Operation	5040606

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Container No: S073270

Part: DSI 9464-011
Job No: 176859
Serial No/Batch: S073270
Revision:
Inspector:

Date: 05/23/18

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	4	171	0
	AN3-5A	4	365	0
	AN3-6A	4	208	0
	AN3-7A	4	250	0
	CR3212-4-04	38	1,027	0
	D3955-041	2	1	0
	D3955-21	2	0	0
	D3955-23	2	0	0
	D3955-3	2	0	0
	D3955-5	2	4	0
	D3955-7	6	11	0
	MS21042L3	2	1,992	0
	NAS1149D0332J	6	2,841	0

Part Specifications

Specifications could not be found.

Plex 5/2/18 10:34 AM Dart.Gagnon.Michelle

REFERENCE ONLY

Part List

Qty -011	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
6	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A

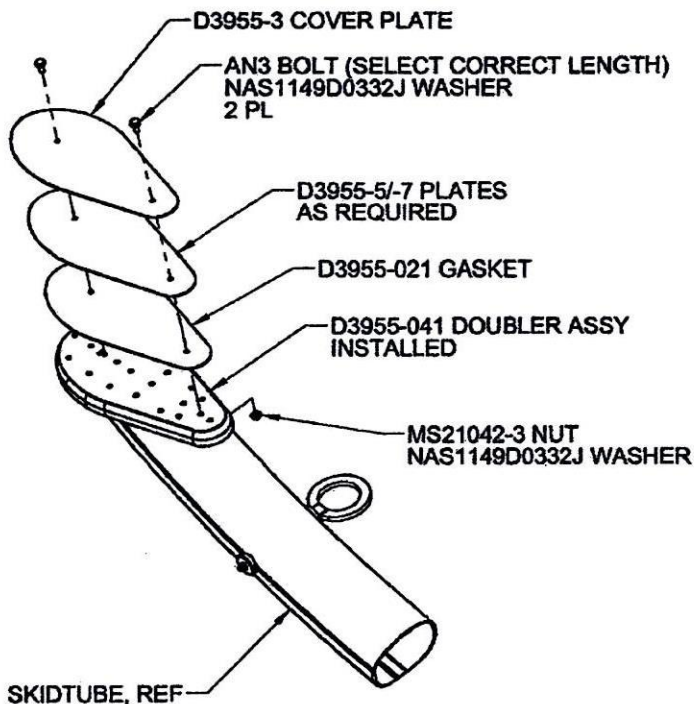


Figure 2

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.04.14
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9464	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	